

11 Am today - 12 test - David S

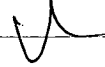
Work Order ID 93542

\*93542\*

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November-20-12 6:44:48 AM

Item ID: D4640-7 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Aft Wall Protector  
Start Date: 11/20/12 Start Qty: 1.00 \*1\* Cust Item ID:  
Required Date: 11/20/12 Req'd Qty: 1.00 \*1\* Customer:  
Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4640	B

100 0.00

\*100\*

Waterjet Memo 0.00

FLOW CNC Waterjet Cut as per dwg B

0.093 Lexan Floor-07 Prog Rev: B

Dwg Rev: B

Deburr as required

110 QC2- Inspect parts off machine FAI/FAIB 0.00

\*110\*

QC Memo 0.00

Quality Control

No holes  
unframed

1 0 Jm 12-11-20

1 0 Jm 12-11-20

# Work Order ID 93542

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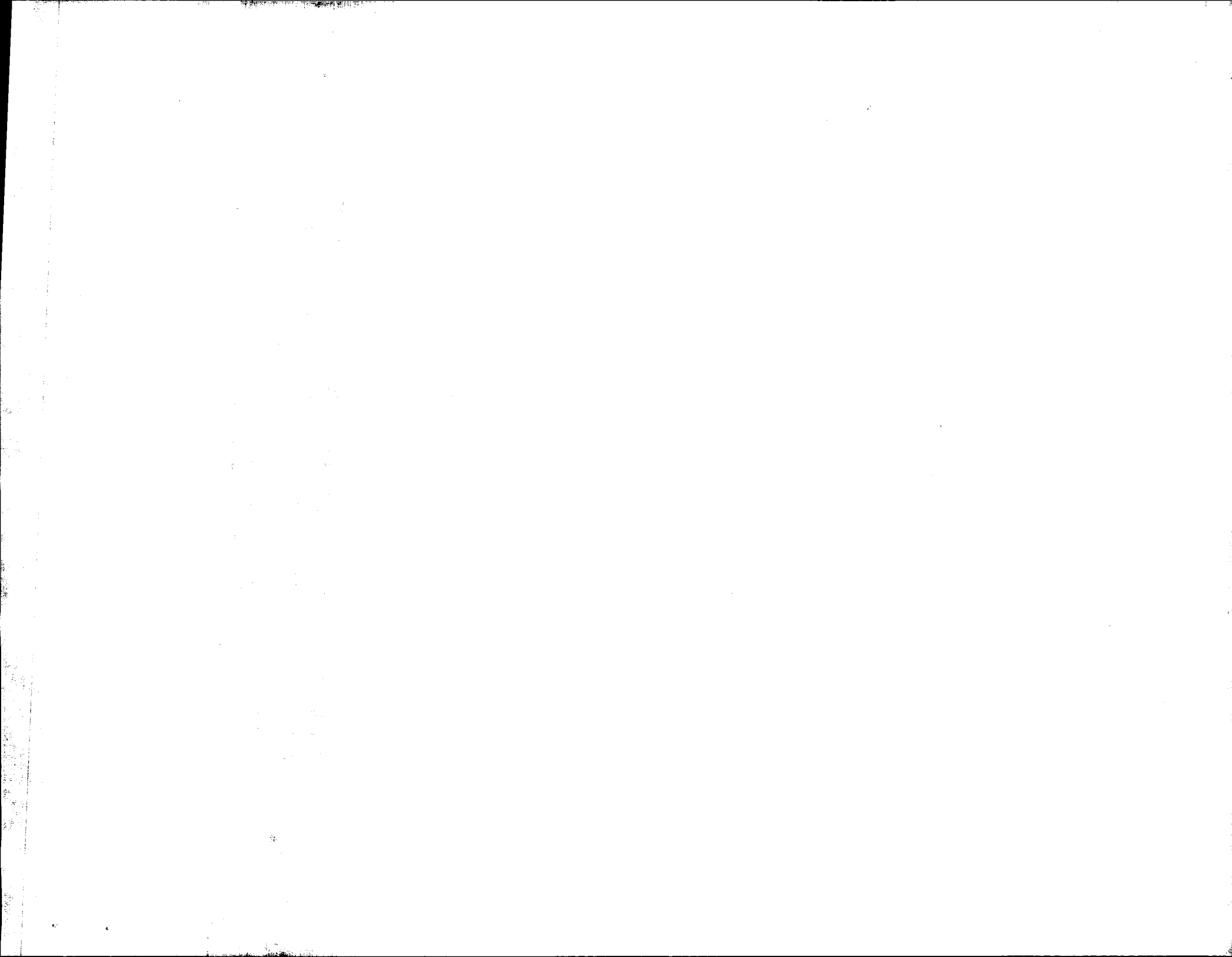
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 DAS 15 8-83 12 1120				1			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location:  Memo	0.00 0.00 12 3410				12.11.20			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							12/11/2012

12.11.20



# Picklist Print

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Work Order ID: 93542

Parent Item: D4640-7

Start Date: 11/20/12

Required Date: 11/20/12

Parent Item Name: Aft Wall Protector

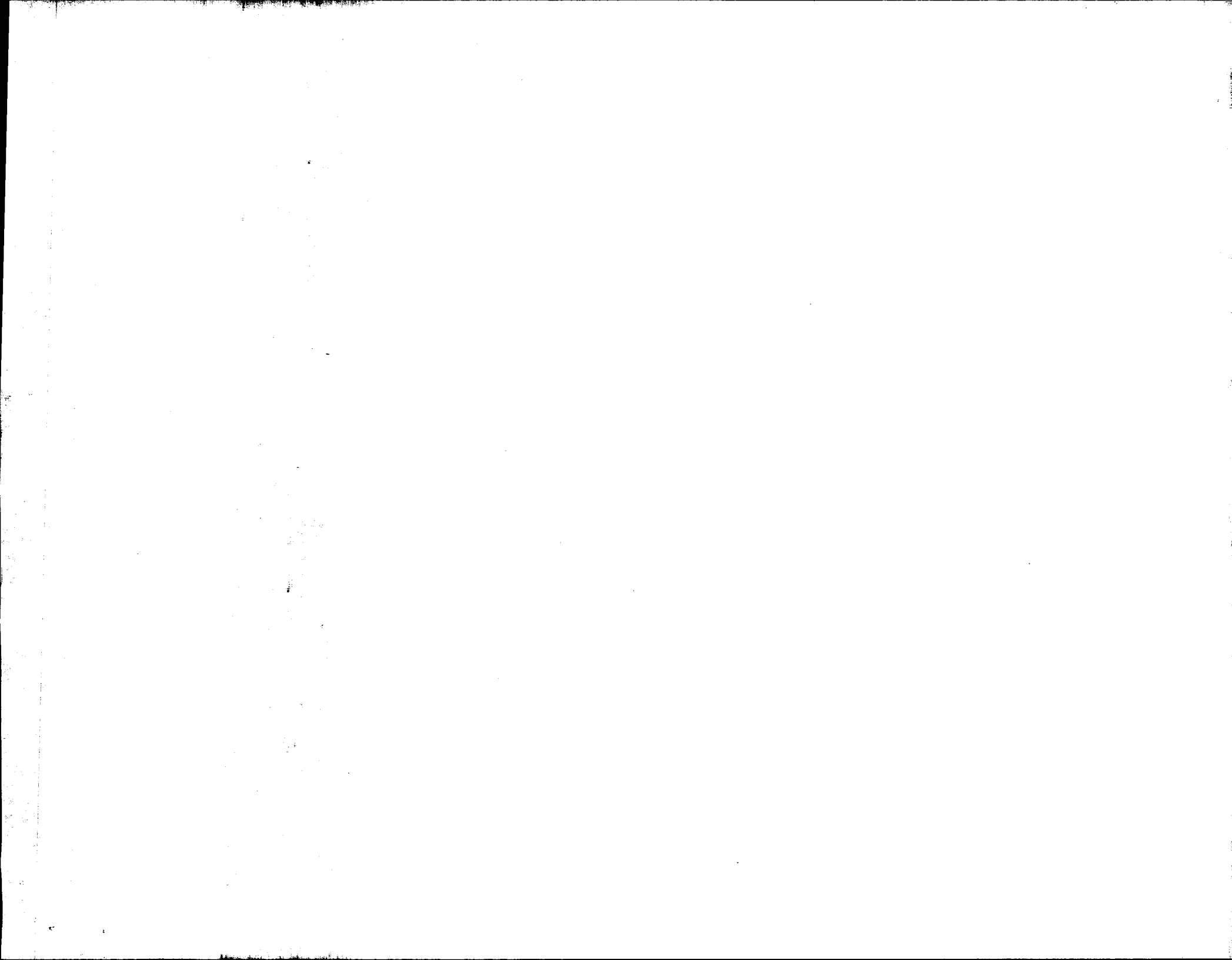
Start Qty: 1.00

Required Qty: 1.00

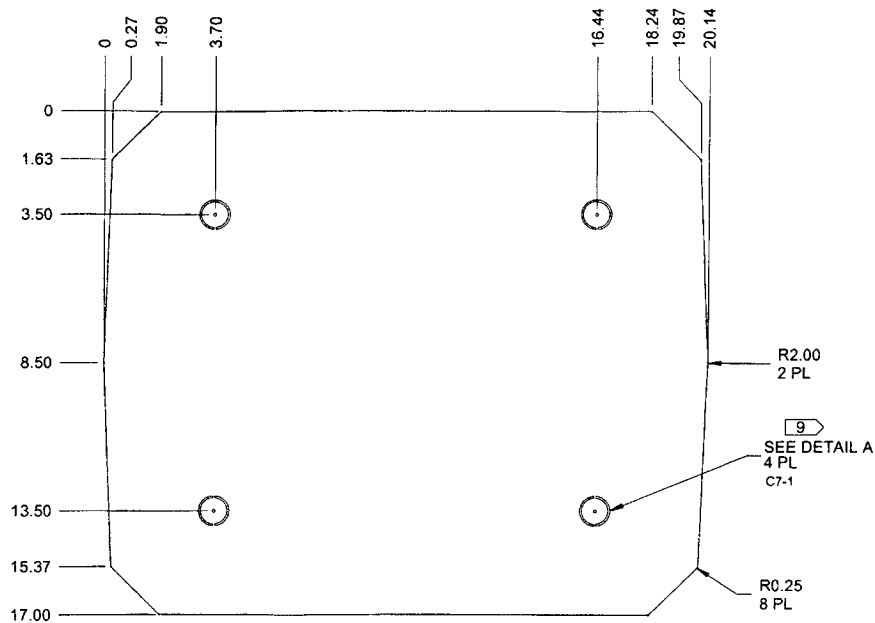
Comments: IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC  
REV.B VERF:JLM

IPP REV:B 12.10.17 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-07 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	6,488.9500	2.385	<del>25105263</del> 2.6			Jm 12-11-20
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				therm		6488.95							
				112176		5.05							
				114459		1318.57							
				123105		5165.33							
								123105					







**D4640-7 AFT WALL PROTECTOR**  
TEXTURED SIDE SHOWN

**RELEASED**  
2012-09-12  
JWP

- NOTES:
- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK  $\triangle B$   
REF DART SPEC MLEXS.093-F6006-07
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
  - 7) WEIGHT: 1.34 lbs
  - 8) CHECK PER TEMPLATE DT8927
  - 9) ADD HOLES IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER

W/O 93542

DESIGN	BC	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BC	DRAWING NO.	REV. B
MFG. APPR.	BC	D4640	SHEET 4 OF 9
APPROVED	BC	TITLE	SCALE
DE APPR.	BC	BAGGAGE PROTECTOR	NTS
DATE	12.07.19	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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